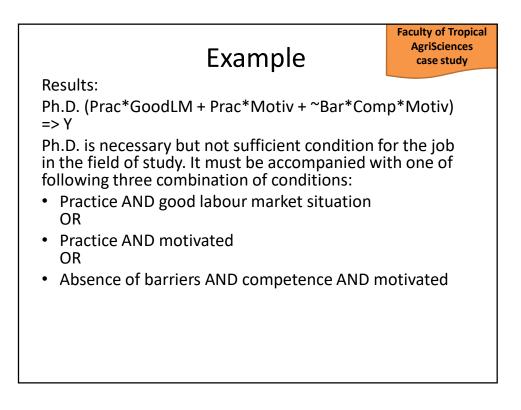
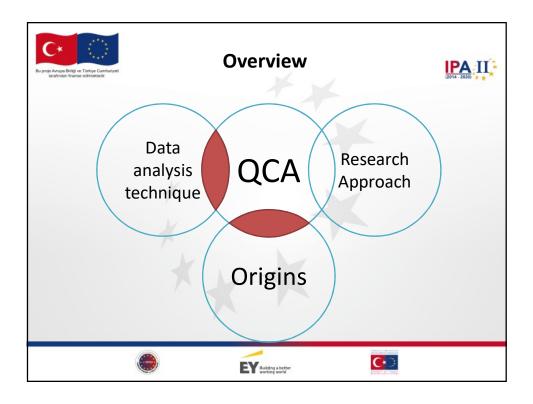
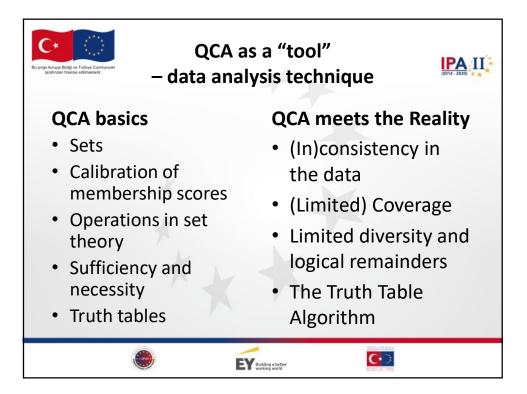
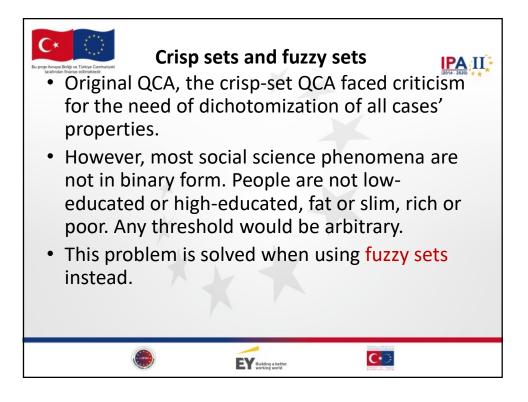


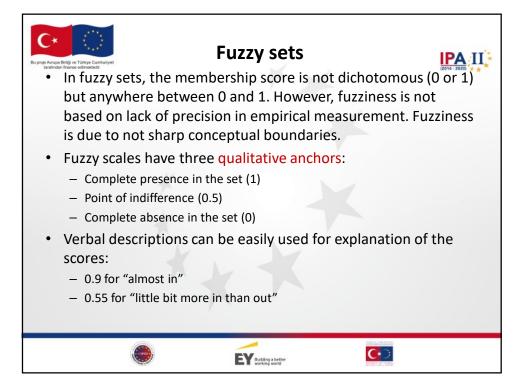
Example Paculty of Tropical Agrisciences case study Study on university graduates: what factors influence the outcome "the graduate finds a job in the field of his/her study". Factors studied: Factors studied: High school study results High school study results Motivation to study the particular field (first option) Practice during studies in faculty offered projects Competence after the graduation (self-reported) Post-gradual study (Ph.D.) Lack of barriers on the side of graduate Situation on the labour market

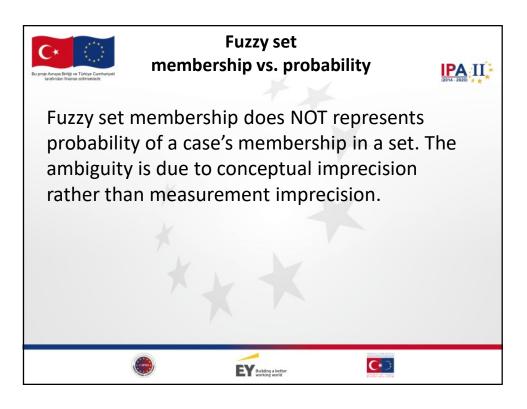




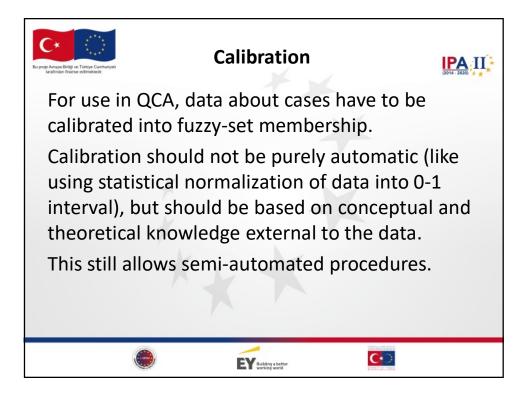


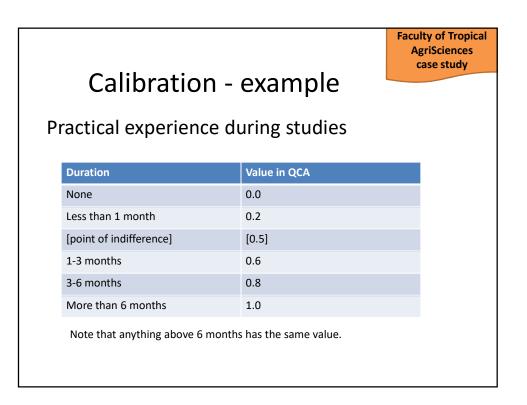








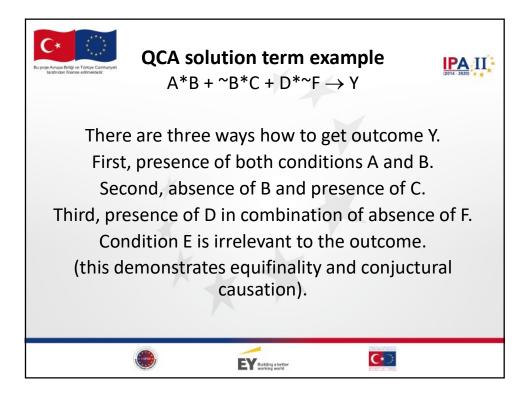


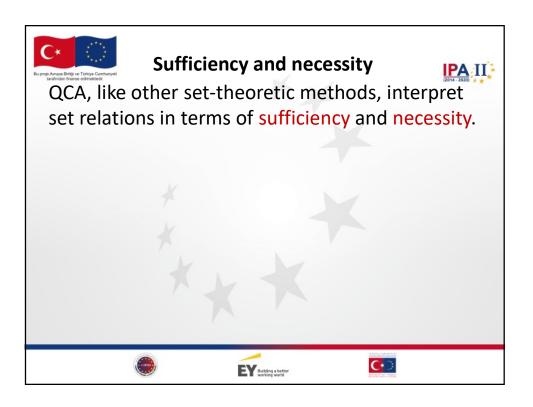


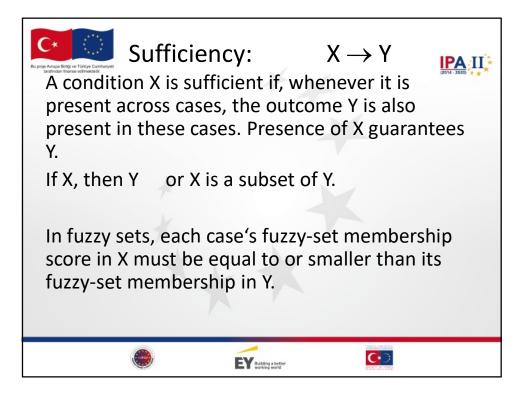


Avrupa Birliği ve Türkiye Cumhuriyeti rafından finanse edilmektedir.	eperations	in set theory	2014 - 2020)
Operator	Logic of propositions	Boolean algebra	Set theory
AND	Conjunction	Multiplication *	Intersection \cap
OR	Disjunction v	Addition +	Union ∪
NOT	Complement ¬, ~	Negation 1-D	Negative set
Inclusion	If-then relation \rightarrow , \Rightarrow		Subset ⊂

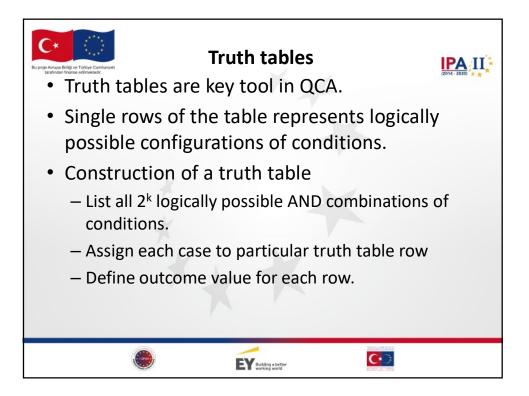
Sets		AND (multiplicati on, intersection, conjuction)	on, intersection, intersection, disjunction		ıplement)	
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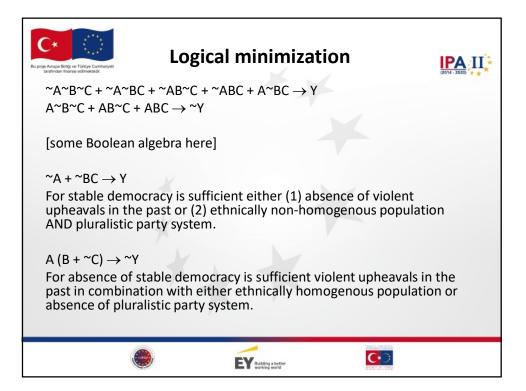




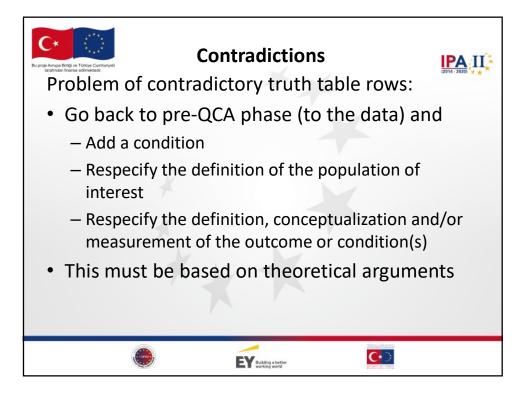
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1	1	0	1	0	0	1	1	0.914530	0.777778	0.597765
1	1	1	1	1	0	2	1	0.912088	0.785714	0.607317
0	1	0	1	0	1	1	1	0.888889	0.222223	0.509091
1	0	1	1	1	0	2	1	0.865217	0.761538	0.665552
0	1	0	1	0	0	2	0	0.718232	0.000000	0.500000
0	1	0	0	0	0	1	0	0.666667	0.000000	0.500000
1	1	1	0	1	1	2	0	0.575080	0.198795	0.550459
0	1	0	0	0	1	2	0	0.481579	0.168776	0.561350
0	1	1	0	0	1	2	0	0.459799	0.156863	0.561350
1	1	0	0	0	1	3	0	0.440501	0.151899	0.564171
1	1	1	0	0	1	3	0	0.402622	0.140162	0.568783
0	0	0	0	0	1	4	0	0.400504	0.077519	0.533557
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0	0	0	0	0	0	2	0	0.309278	0.000000	0.500000
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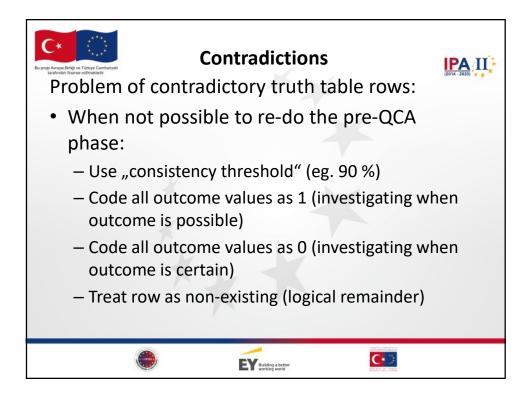
Row Conditions Outcome Cases								
	А	В	С	Y				
1	0	0	0	1	COL			
2	0	0	1	1	PAR			
3	0	1	0	1	CHI			
4	0	1	1	1	BRZ			
5	1	0	0	0	PER, ECU			
6	1	0	1	1	URU			
7	1	1	0	0	BOL			
8	1	1	1	0	ARG, VEN			

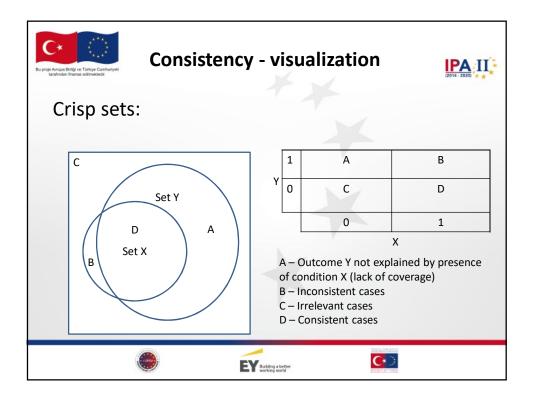
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	2	0	0	1	1	PAR
	3	0	1	0	1	CHI
	4	0	1	1	1	BRZ
	5	1	0	0	0	PER, ECU
	6	1	0	1	1	URU
	7	1	1	0	0	BOL
	8	1	1	1	0	ARG, VEN
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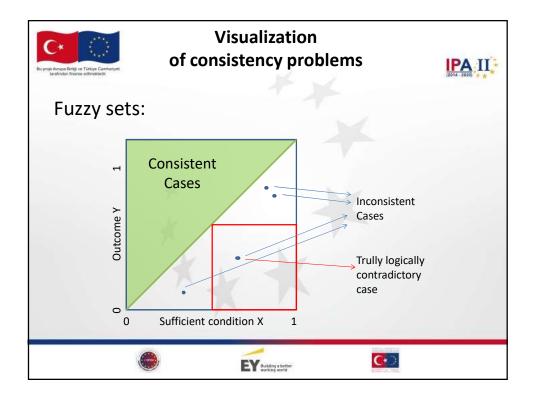


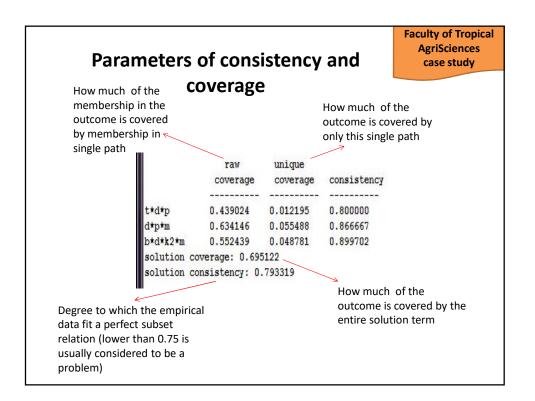
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		А	В	С	Y	~ү		
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	2	0	0	1	1	5	6	
	3	0	1	0	3	0	3	
	4	0	1	1	1	0	1	
	5	1	0	0	0	4	4	
	6	1	0	1	3	9	12	
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	8	1	1	1	0	2	2	
				EY Building a better working world				



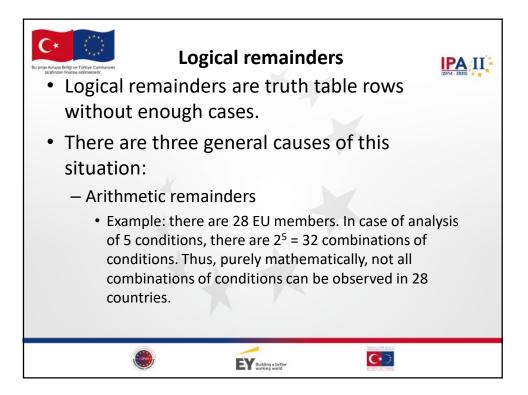


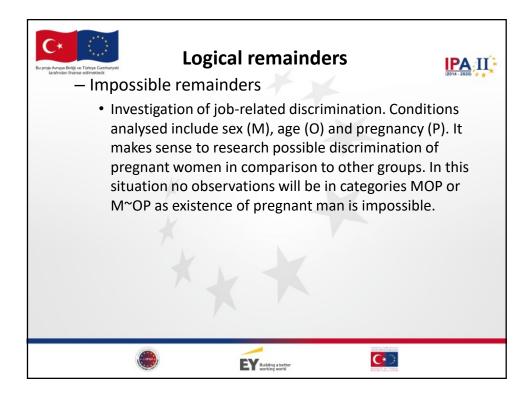


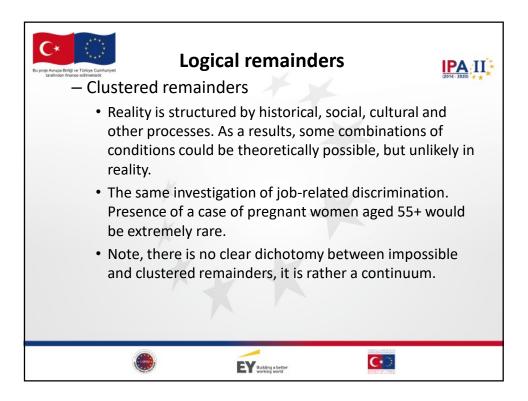




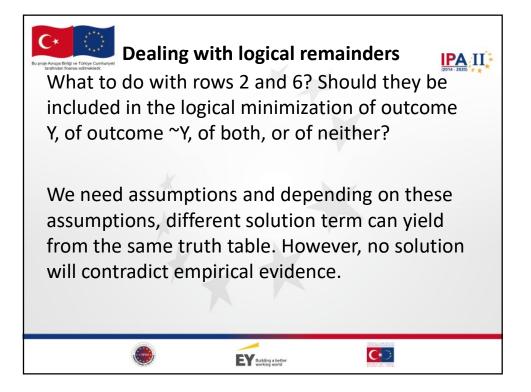
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Proble	em of lir	nited di	versity				
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	А	В	С	Y	~Y		
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2	0	0	1	0	0	0	
3	0	1	0	3	0	3	
4	0	1	1	1	0	1	
5	1	0	0	0	4	4	
6	1	0	1	0	0	0	
7	1	1	0	0	1	1	
8	1	1	1	0	2	2	
			EX Building a better working world				

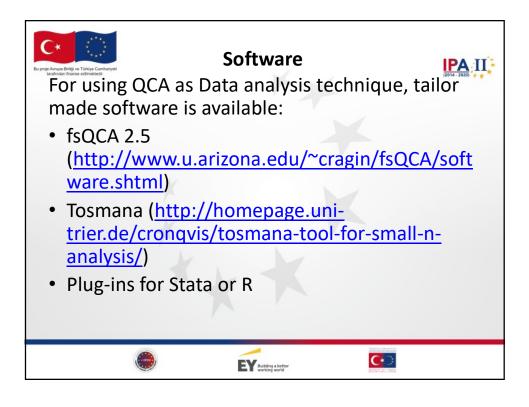


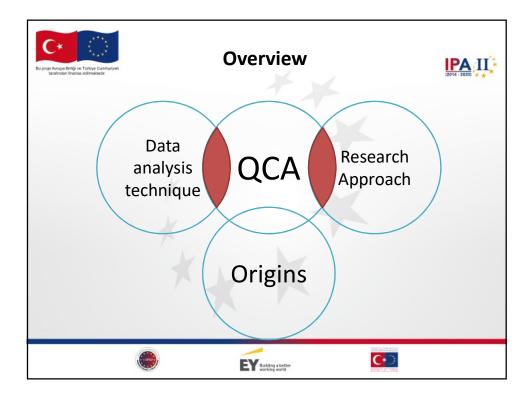


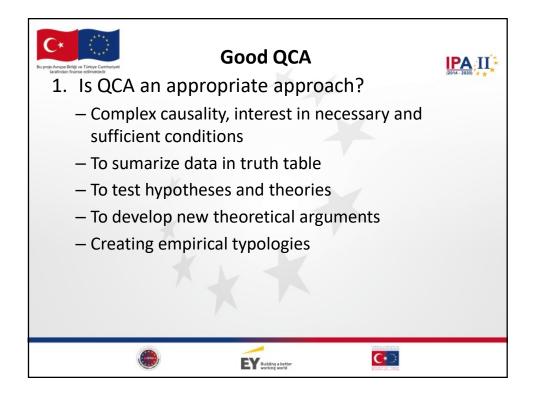


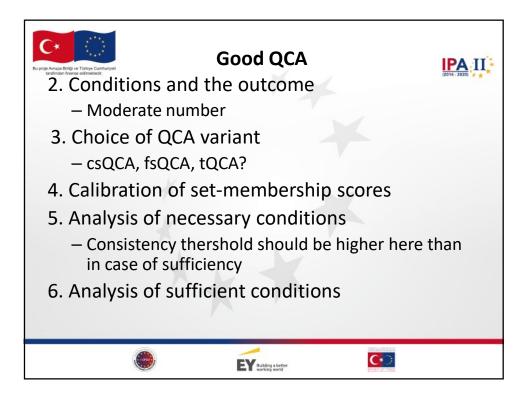
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	1	0	0	0	5	0	5	
	2	0	0	1	0	0	0	
	3	0	1	0	3	0	3	
	4	0	1	1	1	0	1	
	5	1	0	0	0	4	4	
	6	1	0	1	0	0	0	
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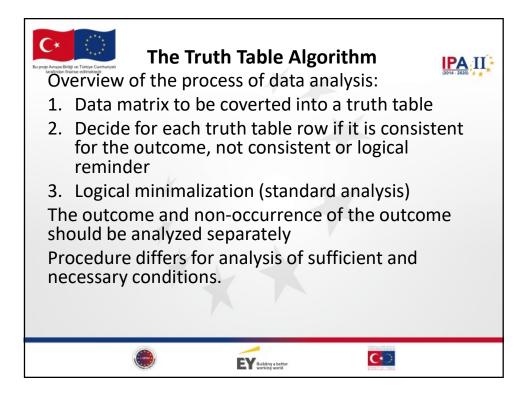




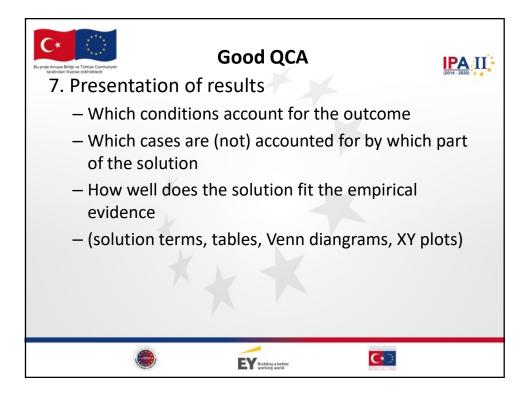


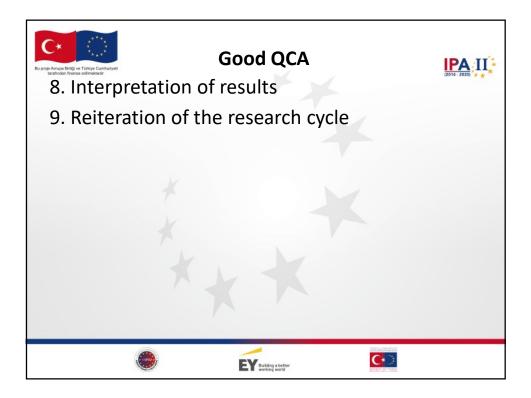


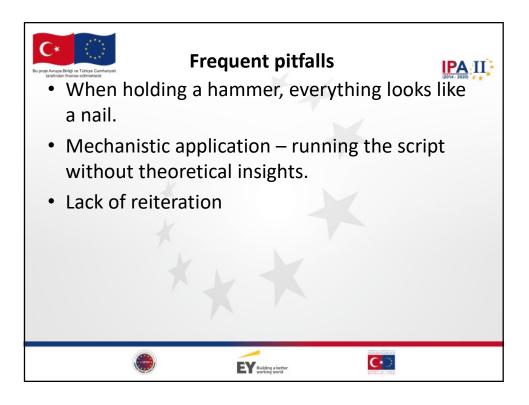


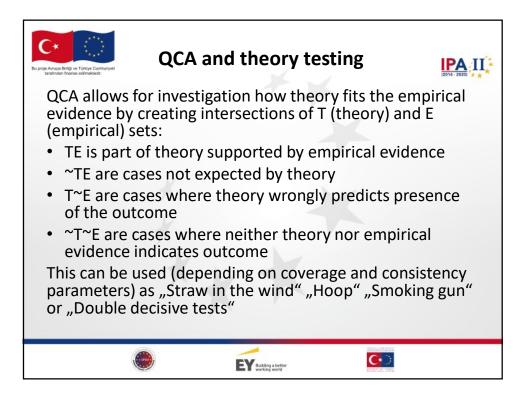


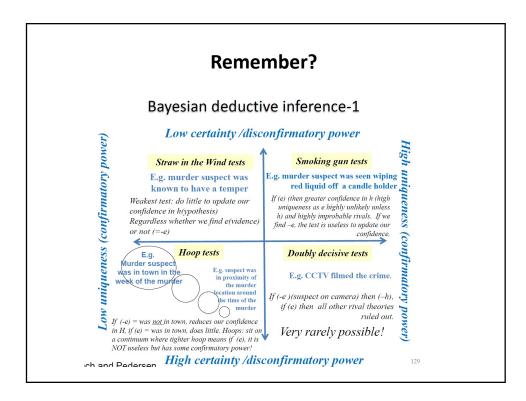
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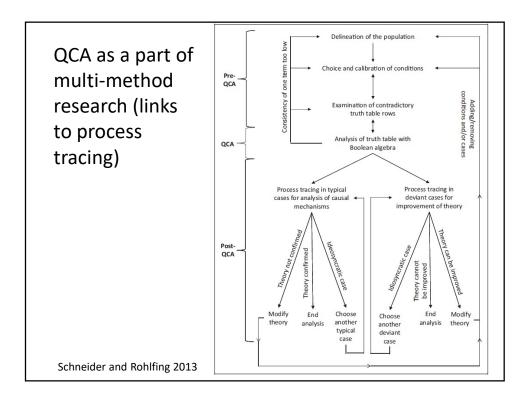




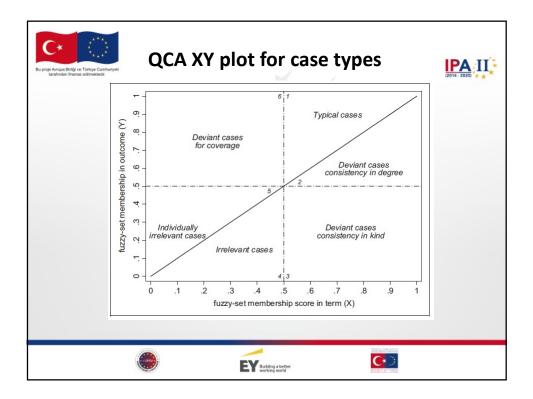


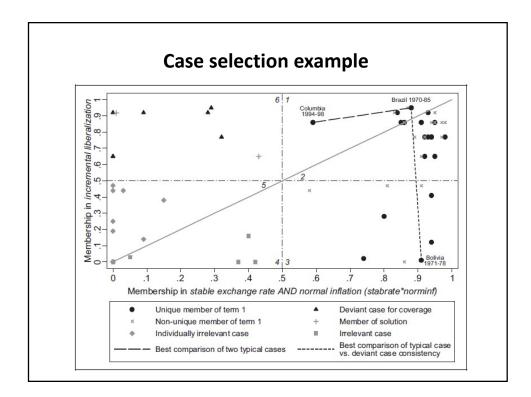




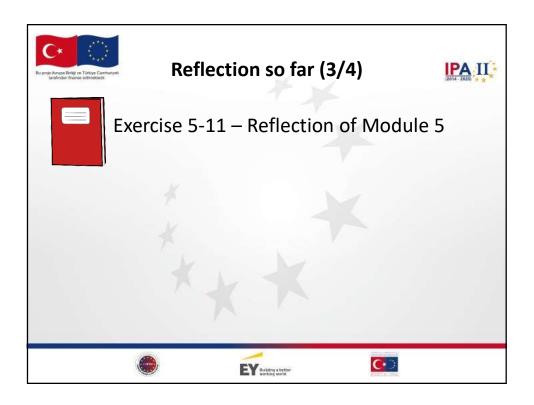


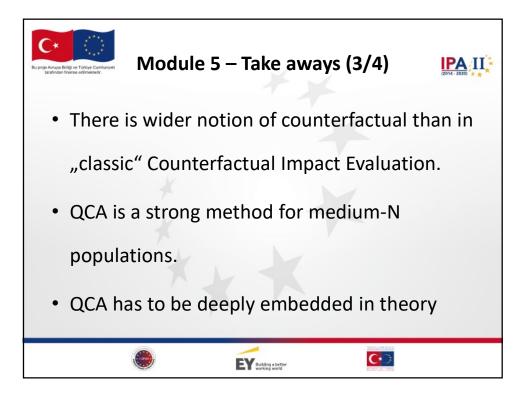


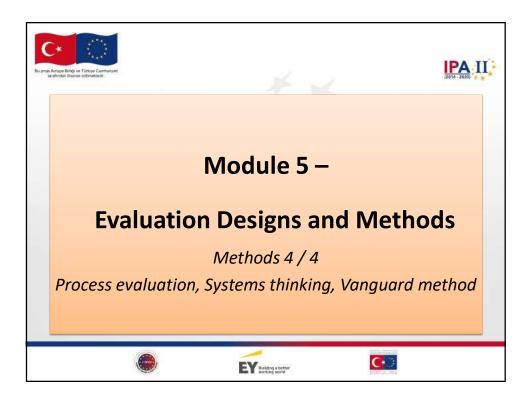


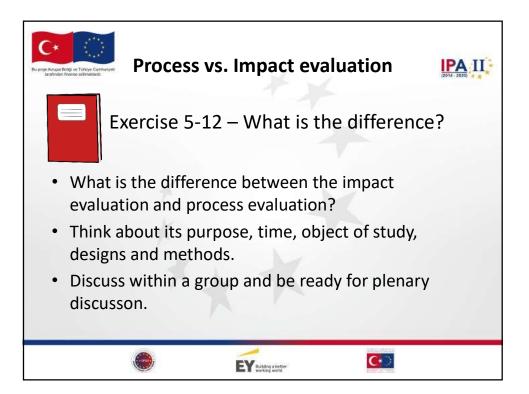


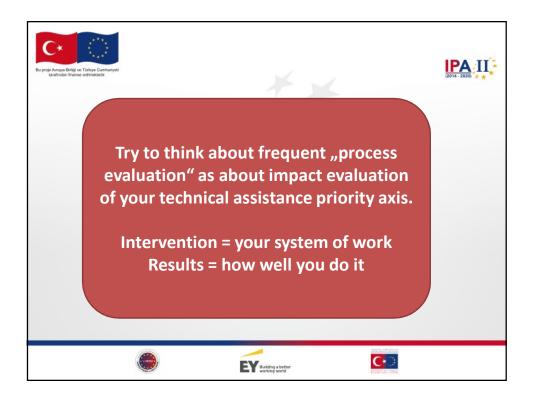






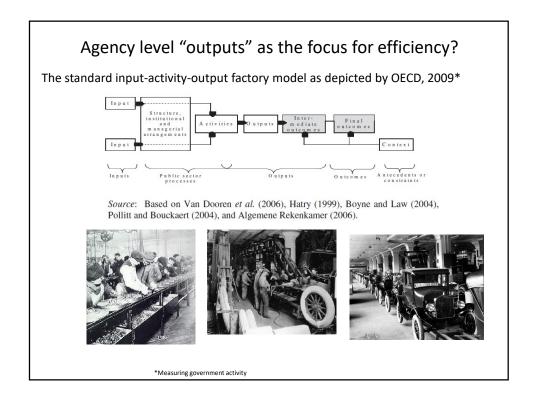














Management manages inventories, scheduling, planning, reporting, sets budgets, targets,...

All of this concerns information that is abstracted from work. Decisions are equally removed from the work. Most managers do not really (need to) understand the work. It is a management factory.

Workers are just cogs in the machine. They are treated as the least important with planners, inspectors, etc. all held in higher esteem than them.



This worked! Henry Ford's black Model T: halved cost of production, while still doubling worker's wages!



BUT... newly hired workers lasted an average of... 3 months!

In addition, it is a push system: make then sell



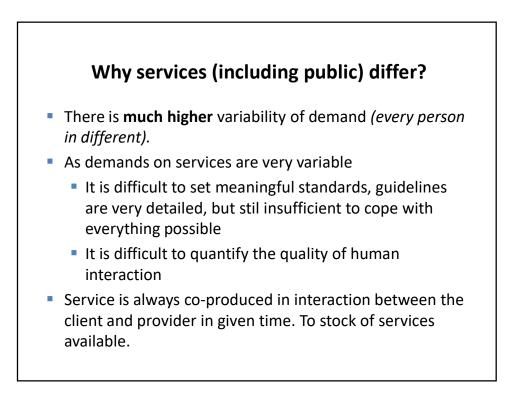
These kinds of systems tend to run high inventories, especially when more than one model has to be produced (to meet variety in demand) as it is production efficiency that drives them, NOT actual demand.

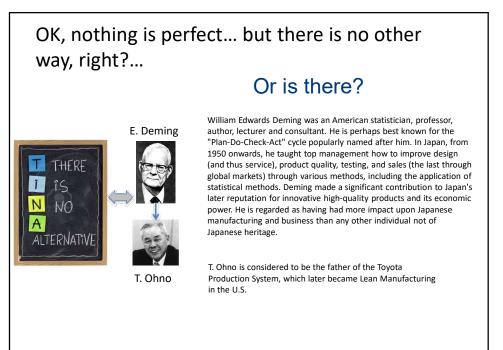
Clearing the inventory needs to be done frequently by special sales efforts (push).

A focus on production/ activity costs means losing sight of inventory and management costs (full end to end cost).

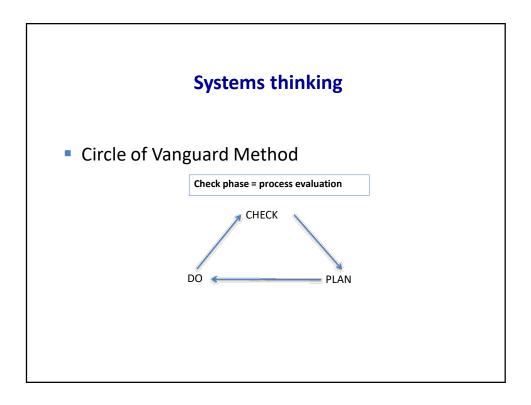
In addition, employees, especially in information based work like services, do not necessarily leave when pressured but they cheat and game the system. Responses to that (coaching, auditing, inspection) again increase management costs.

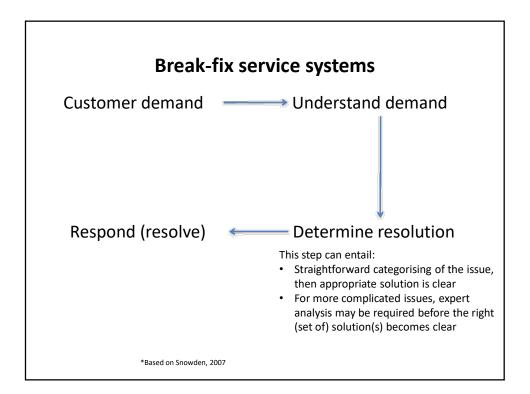


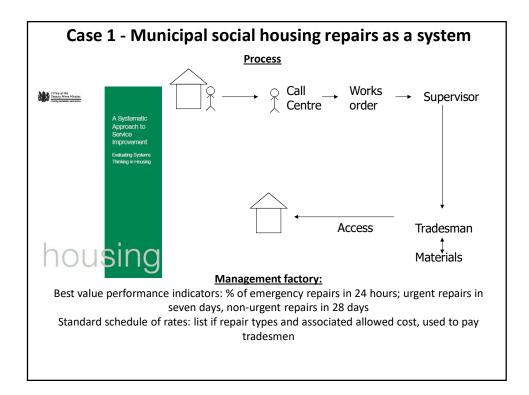


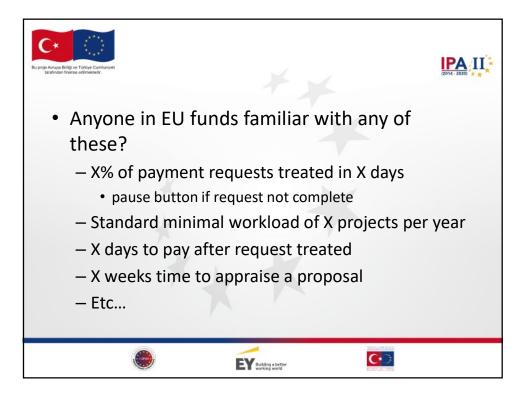


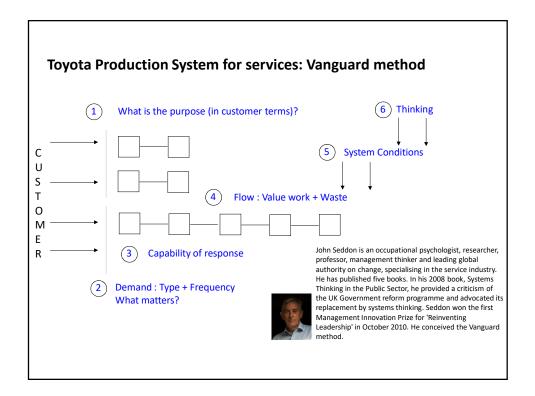
Reduce cost relative to	Command and control thinking		Systems thinking	Reduce waste across the
activity and	Top-down, hierarchy	Perspective	Outside-in, system	entire system
output with	Functional	Design	Demand, value and flow	handling abundant
"acceptable"	Separated from work	Decision-making	Integrated with work	variety; continuously
standards, defects, inventories	Output, targets, standards: related to budget	Measurement	Capability, variation: related to purpose	improving standards,
and narrow	Contractual	Attitude to customers	What matters?	reducing
range of products/	Contractual	Attitude to suppliers	Co-operative	inventory, defects
services	Manage people and budgets	Role of management	Act on the system	
	Control	Ethos	Learning	
	Reactive, projects	Change	Adaptive, integral	
	Extrinsic	Motivation	Intrinsic	

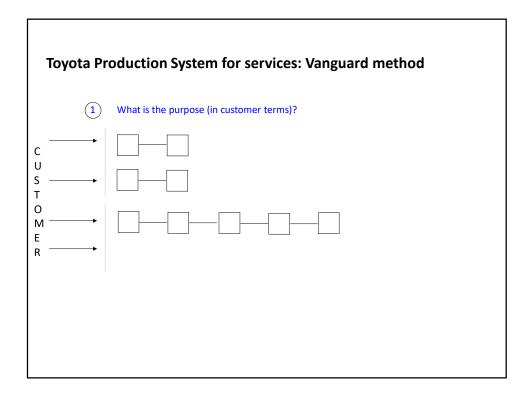


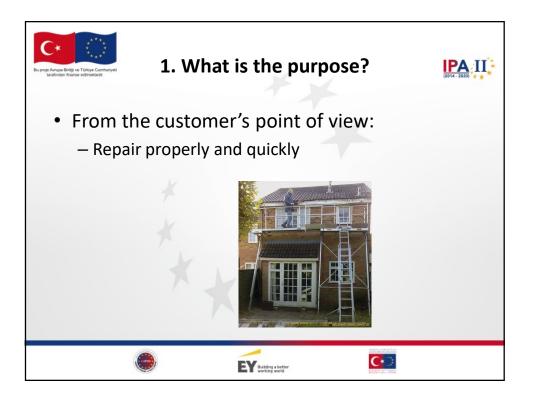


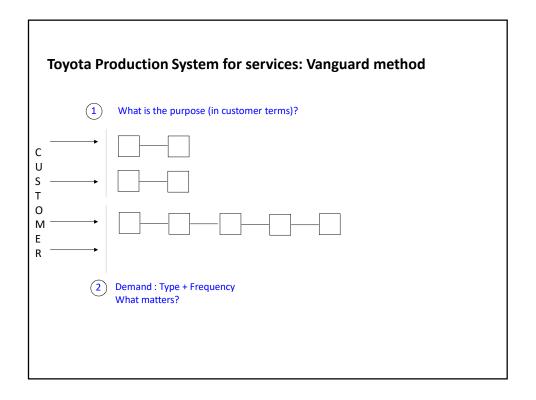






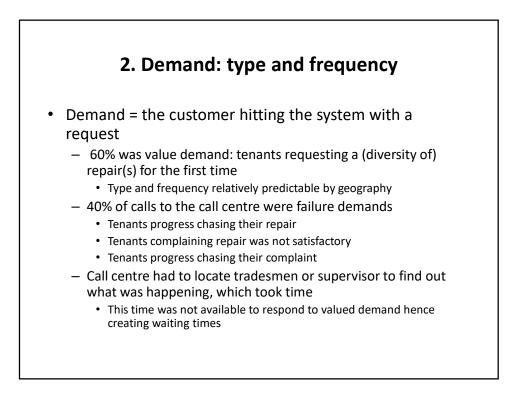


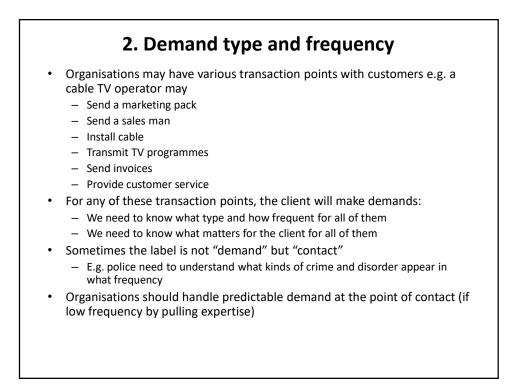


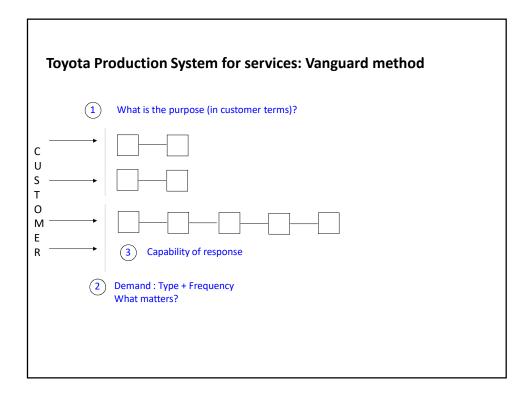


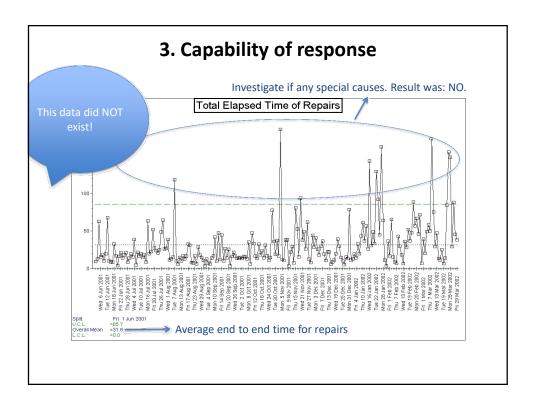
2. Value and failure demand

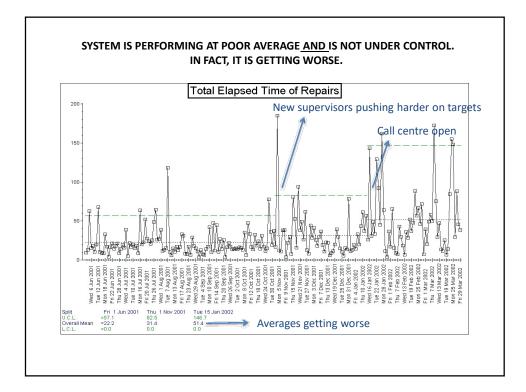
- Failure demand = caused by a failure of an organisation to do something for the customer or to do it properly
- Value demand = not failure demand, demand that is present in perfect system

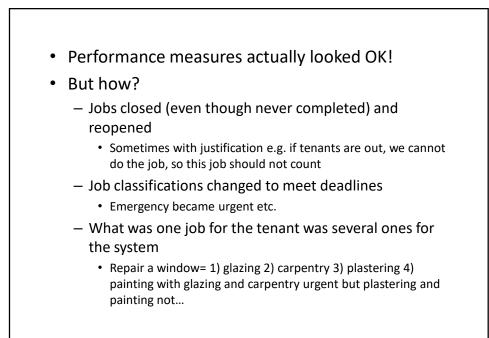


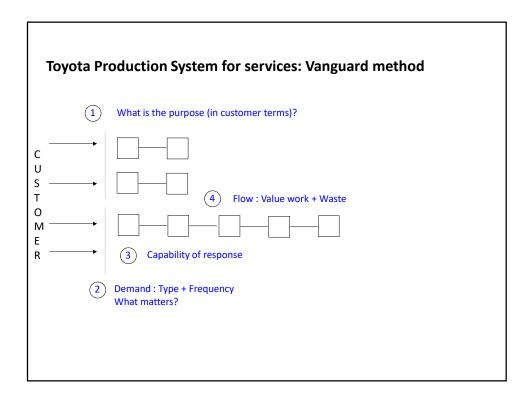


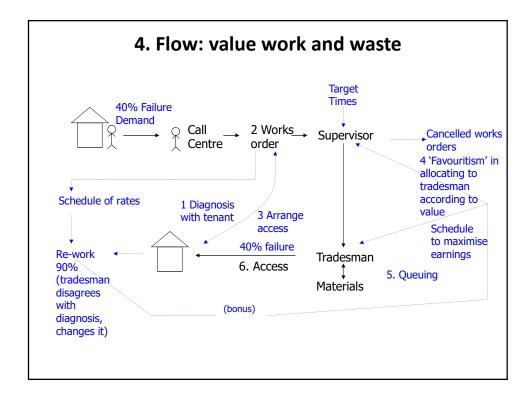


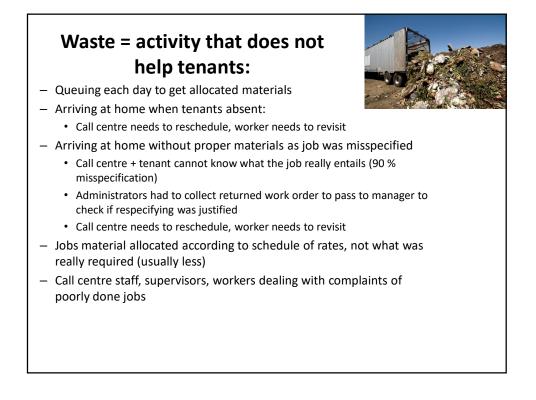


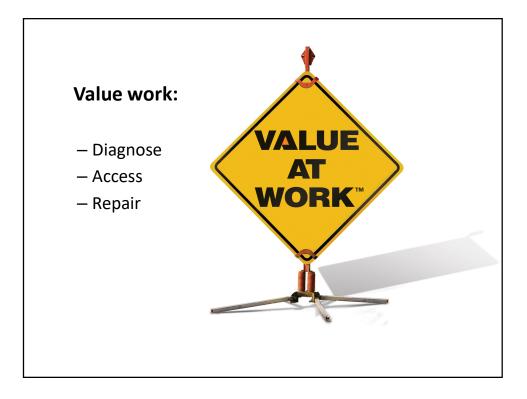


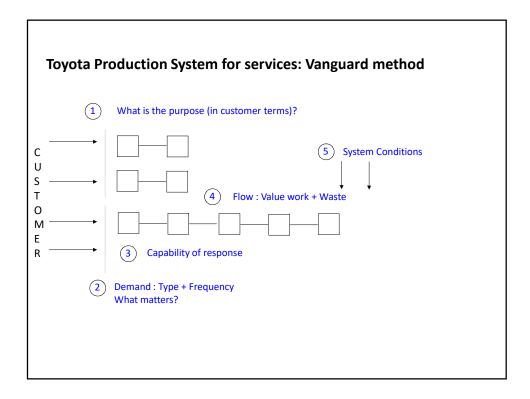






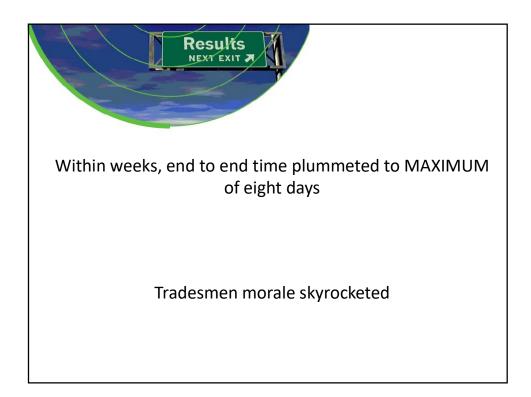


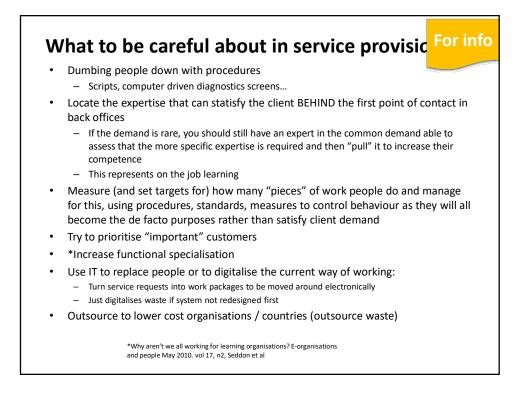


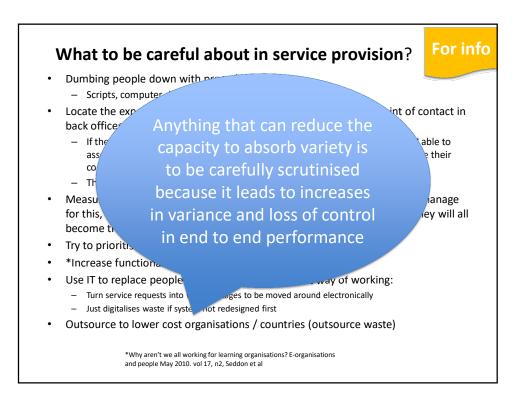


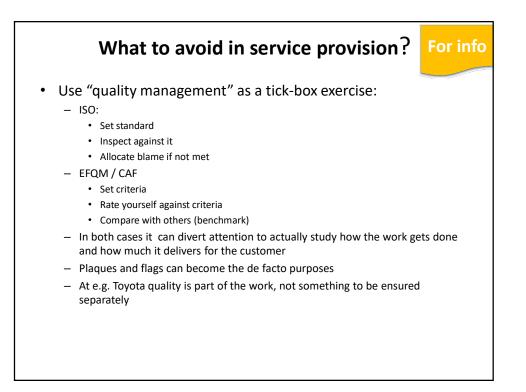


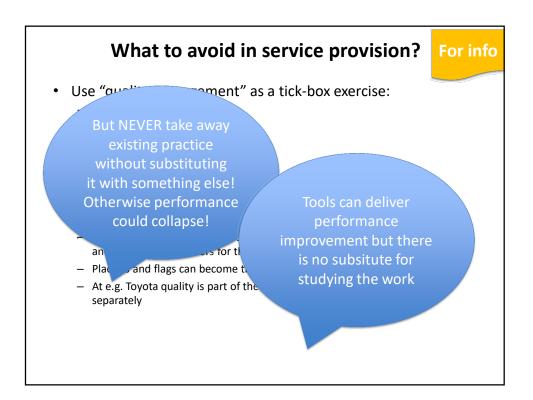
- Structure (incl. roles and authority), targets, process design, procedures (incl. for managing absenteeism, appraisal of staff, inspection), incentives, IT...
- Redesign the system to remove causes of failure demand to absorb the variety of value demand with expertise!
 - As demand predictable by geography tradesmen were in zones
 - Call centre patches through demand to nearby tradesmen who arranges visit, goes there, diagnoses and, if possible, fixes immediately (single piece flow: finish job before starting something else)
 - If not possible agree future date
 - As material requirements predictable by predictable type of work, tradesmen carry suitable stock
 - no more queing
 - increased probability of being able to do repairs when coming for diagnosis
 - Tradesmen elected not to be paid per job but with fixed salary

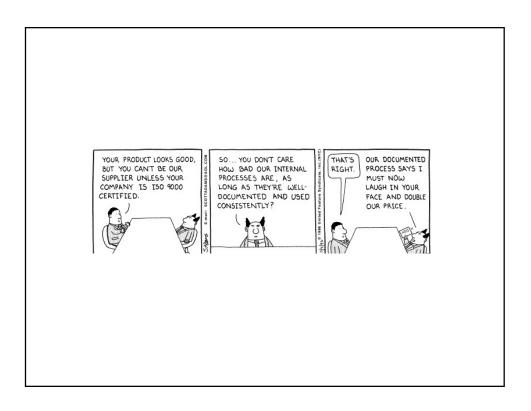


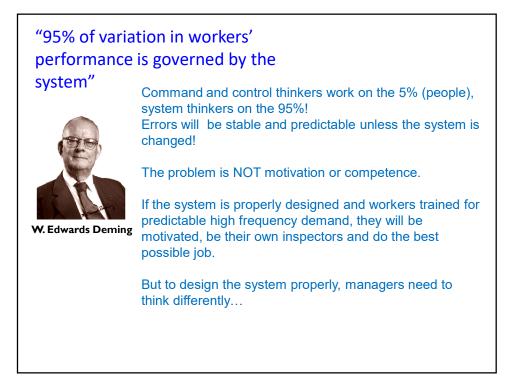


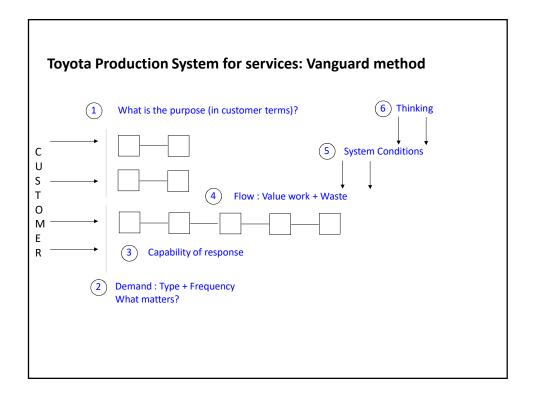


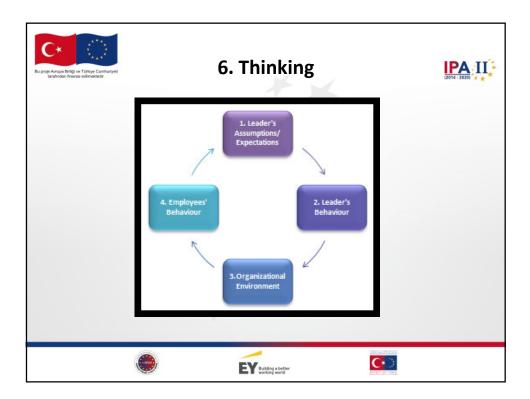












6. Thinking

- Systems thinking is changing the role of managers
- Their role should be in focus and thinking about the system as a whole, not measurement and control of particularities.
- Change in thinking is necessary to change the system

